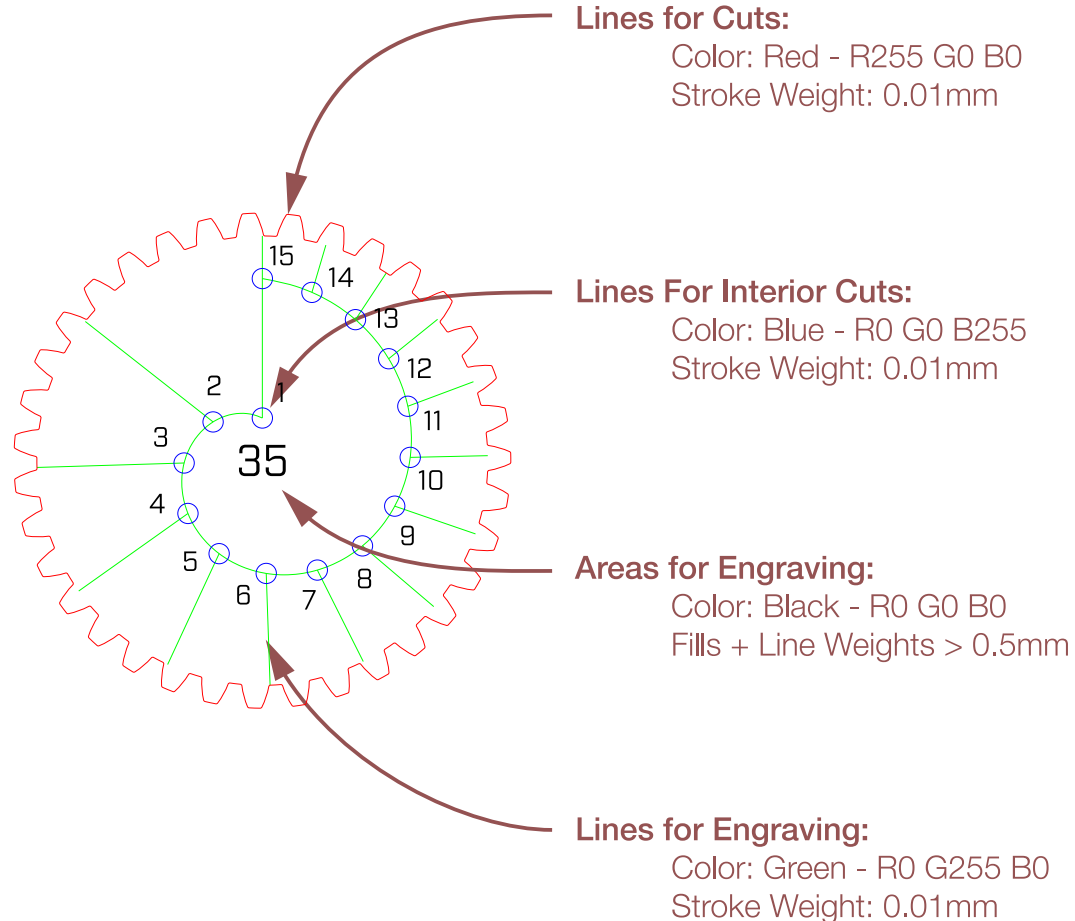


Maximum Cutting Area: 810mm x 450mm

Reference Commands are for Adobe Illustrator



Safe Area

Keep your design inside the teal margin on the template

Scale

Draw or scale drawings to actual size 1 unit = 1mm

Color Mode

Your document should be in RGB mode (File->Document Color Mode)

Layers

Laser cutting is organized by colors and line weights, not by layers. You can use any layer names you would like. You can place instructions and notes for us on the "Your instructions for us" layer.

Multiple Part Nesting

Allow at least 2mm between each cut component.

Text

All text should be converted to outlines (Type->Create Outlines)

Images

At least 300 dpi, grayscale. Either live traced or embedded.

Live paint groups and clipping masks:

Release all live paint groups/clipping masks. View drawing in Outlines (Ctrl-Y) to reveal actual appearance)

Cleaning Up of Drawings

Remove any double/overlapping lines or any other strokes that aren't relevant for cutting and engraving.

Multiple Sheets

If you are cutting more than one sheet, you can use multiple pages in the same file. Alternatively, you can use multiple files.

File Format

Save file indicating material type / thickness and give your drawing a name.

Save in *.pdf format.

You can place any instructions for us in this layer.